

INDUSTRIAL TECHNOLOGY INSTITUTE (ITI)

P. O. Box, 787, 363, Bauddhaloka Mawatha, Colombo 7, Sri Lanka.

Telephone: 2693807 Fax: 2691799

Vidya Mawatha Premises, Colombo 7, Sri Lanka.

phone: 2674461 Fax: 2677051

TEST REPORT

Report No.: SS - 0910249 - A

Report to:

Ruhunu Lanka Cement (Pvt.) Ltd., 588 A, Negombo Road, Mahabage.

Issued by:

Materials Laboratory
Industrial Technology Institute
363, Bauddhaloka Mawatha
Colombo 07.

October 14, 2009.

Page 01 of 04 pages

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CHANGE OF CONDITIONS: ITI may at its sole discretion add to or amend the conditions of this report at the time of issue of the report and such additions or amendments shall be binding on the client.



TEST REPORT

Report No. SS - 0910249 - A

Customer:

Ruhunu Lanka Cement (Pvt.) Ltd., 588 A, Negombo Road,

Mahabage.

Test Item :

Ordinary Portland Cement

Service Requested:

Customer's letter dated 17th September, 2009.

Description:

One (01) Sample

Sample was enclosed in a kraft paper bag

Identification of Test Item:

Sample was labelled as:

D G Cement Ordinary Portland Cement Strength Class 42.5 N

Net 50 kg.

Manufactured and Packed by Khan Cement Co. Ltd.

Dera Ghazi Khan - Pakistan Imported and distributed by Ruhunu Lanka Cement (Pvt.) Ltd., 588 A, Negombo Road,

Mahabage.

Date of Receipt of Test Item:

17-09-2009

Test Dates

From 22-09-2009 to 14-10-2009



Report No. SS - 0910249 - A

TEST RESULTS:

1. Physical Properties

Test / Unit		Test Method	Results	Requirement SLS 107:2008 (Part 1)	
1.	Compressive Strength (N/mm²)	SLS ISO 679		Strength Class	
	02 days	37	31.5	42.5 N	≥ 10.0
2.	Setting Time (a). Initial	SLS 107 : Part 2 2008	3 h 35 min	Strength Class	
				32.5 N 42.5 N	≥ 1 h 15 min ≥ 1 h
3.	Fineness, (m ² /kg)	SLS 107 : Part 2 2008	331	Not less than 225	
4.	Soundness, (mm.) (expansion)	SLS 107 : Part 2 2008	0.22	Not more than 10	

Authorized Signatory

Head Materials Laboratory

Sarath Jayatileke

14th October, 2009. -/ag.

Indrani Withana Technical Officer



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Page 01 of 04 pages

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TEST RESULTS:

1. Physical Properties

Test / Unit	Test Method SLS ISO 679	Results	Requirement SLS 107: 2008 (Part 1)	
Compressive Strength			Strength Class	
(N/mm ²) 28 days		58.5	32.5 N 42.5 N	≥ 32.5 & ≤ 52.5 ≥ 42.5 & ≤ 62.5

2. Chemical Composition

Test / Unit	Test Method	Results	SLS 107: 2008 Requirement (Part 1)
1. Lime Saturation Factor (LSF)	SLS 107 : Part 2 2008	0.93	Between 0.66 - 1.02
2. MgO (% by mass)	SLS 107 : Part 2 2008	1.96	Shall not exceed 5.0
3. SO ₃ (% by mass)	SLS 107 : Part 2 2008	2.96	Shall not exceed 3.0, if $C_3A > 5.0 \%$
4. Insoluble Residue (% by mass)	SLS 107 : Part 2 2008	0.67	Shall not exceed 1.5 (≤5.0 if minor constituent included)
5. Loss on Ignition (% by mass)	SLS 107 : Part 2 2008	1.47	Shall not exceed 4.0 (≤ 5.0 if calcareous minor constituent included)
6. Chloride (% by mass)	SLS 107 : Part 2 2008	0.04	Shall not exceed 0.10

Authorized Signatory

Sareth Jayatileke Head

27th October, 2009. -/ag.

Indrani Withana Technical Officer

Page 04 of 04 pages



TEST REPORT

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Customer: Ruhunu Lanka Cement (Pvt.) Ltd., 588 A, Negombo Road, Mahabage.	Test Item : Ordinary Portland Cement		
	Service Requested: Customer's letter dated 17 th September, 2009.		
Description: One (01) Sample Sample was enclosed in a kraft paper bag	Identification of Test Item: Sample was labelled as: D G Cement Ordinary Portland Cement Strength Class 42.5 N Net 50 kg. Manufactured and Packed by Khan Cement Co. Ltd. Dera Ghazi Khan - Pakistan Imported and distributed by Ruhunu Lanka Cement (Pvt.) Ltd., 588 A, Negombo Road, Mahabage.		
	Date of Receipt of Test Item : 17-09-2009		
Test Dates : From 22-09-2009 to 26-10-2009			